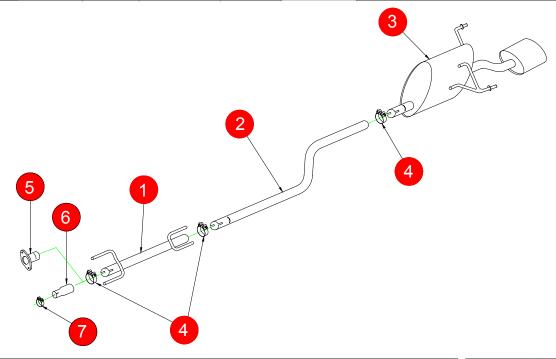
## FITTING INSTRUCTIONS

CAR	Astra MK5 Hatch/Sporthatch	PART NO.	SVXS042	
YEAR	05-09	FIT KITS	064 FK	
NOTES	Depending on which model you have, will depend on which adaptor and clamp you need to use,. The table below shows you what clamp to use with the adaptor	FEATURES	Pipe diameter:- 63.5mm/2.5"	



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A	
1	703GM	Front Silencer	1	DATE	24/10/11	
2	708GM	Link Pipe	1	ISSUE	01	
3	709GM47	Rear Silencer	1	AUTHORISED	T.ROWLEY	
Fit Kit	Fit Kit					
4	Z016.10064	65mm H/D Clamp	3			
5	705GM	Adaptor (If O.E has a flange then use 705GM, i not use correct AD)	1			
6a	AD05	Adaptor 63.5mm - 55.5mm (Use with item 7a)	1			
6b	AD06	Adaptor 63.5mm - 50.5mm (Use with item 7b)	1			
6c	AD08	Adaptor 63.5mm - 45.5mm (Use with item 7c)	1			
7a	Z016.10004	55-59mm Clamp	1			
7b	Z016.10002	51-55mm Camp	1			
7c	Z016.10003	47-51mm Clamp	1			

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

